PRODUCT DATA SHEET

PRODUCT: EASTTO GLASS MOULD OILS

GRADE: VG 10, 15, 22

INTRODUCTION: EASTTO GLASS MOULD OILS 10, 15, 22 are glass mould oils used for demoulding of glass in glass bottles manufacturing process. These oils are blended from highly refined base oils and specially selected additives. They provide instant demoulding performance with good surface finish to the moulded products without any colouration of the glasses. They are non-toxic and do not cause fumes during the process with unique property of inherent lubricity and low evaporation loss.

APPLICATION: EASTTO GLASS MOULD OILS 10, 15, 22 can be applied by spraying or Swab and are recommended for different glassware and glass bottles etc.

Oils are blended from highly refined base oils and specially selected additives.


TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>CHARACTERISTICS</th>
<th>EASTTO GLASS MOULD OILS</th>
</tr>
</thead>
<tbody>
<tr>
<td>GRADE</td>
<td>VG 10</td>
</tr>
<tr>
<td>Kinetic Viscosity at 40°C, cst</td>
<td>10</td>
</tr>
<tr>
<td>Colour (ASTM method)</td>
<td>2</td>
</tr>
<tr>
<td>Flash Point, COC, °C</td>
<td>110</td>
</tr>
<tr>
<td>Pour Point, °C</td>
<td>-3</td>
</tr>
</tbody>
</table>

PACKING: 210 Litres Drums

Date of issue: 10.11.2014

Date of revision: 16.08.2016

1st Revision: 29.05.2019 (CK)

PDS No. 07.03.01 – 07.03.03

These Characteristics are typical of current production while future production will confirm to EASTERN PETROLEUM PVT. LTD. Specification variation in these characteristics may occur.