

PRODUCT DATA SHEET

PRODUCT: EASTTO MARQUENCH OILS

GRADE: 220, 460

INTRODUCTION: EASTTO MARQUENCH OILS have been developed from highly refined base stocks with specially selected additives for mar quenching applications and are having excellent oxidation and thermal stability. These long life oils have also good chemical stability, high boiling points, low volatility, high flash and fire points.

APPLICATION: EASTTO MARQUENCH OILS are suitable for usage at bath temperatures of 150°C to 220°C and are recommended for all mar quenching operations which require high quenching speed e.g., Mass production of high precision products such as Automotive components, Bearings, Nut bolts, Industrial parts, Rod, Tools and Dies with low distortion due to quenching.



PERFORMANCE LEVEL: EASTTO MARQUENCH OILS meet IS: 4543 – 1977 (RA 2004)

TYPICAL PROPERTIES

CHARACTERISTICS	EASTTO MARQUENCH 220	EASTTO MARQUENCH 460
Kinematic Viscosity at 40°C, cSt,	220	460
Viscosity Index, Min.	90	90
Flash Point, °C, COC, Min.	240	280
Pour Point, °C, Max.	-6	-6

PACKING: 210 Litres Drums

Date of Issue : 01.09.2009

Date of revision: 04.08.2016

PDS No. 05.60.09 – 05.60.11

These Characteristics are typical of current production while future production will confirm to **EASTERN PETROLEUM PVT. LTD.** Specification variation in these characteristics may occur.

