

PRODUCT DATA SHEET

PRODUCT: EASTTO NEAT CUTTING OIL 433

GRADE: ISO VG 32

INTRODUCTION: EASTTO NEAT CUTTING OIL 433 contains sulphurised fat and chlorinated additives to impart extreme pressure property to cutting operations of low speeds at low or moderate temperature.

APPLICATION: EASTTO NEAT CUTTING OIL 433 is recommended for multipurpose machining operations of ferrous and non-ferrous metals without discolouration e.g. Gear hobbing and shaving, Spline hob cutting, Drilling, Tapping, Milling, Reaming, Gear chamfering, Notching and Punching.



Tapping Application



Gear Shaving Application

PERFORMANCE LEVEL: EASTTO NEAT CUTTING OIL 433 – Proprietary

TYPICAL PROPERTIES

CHARACTERISTICS	EASTTO NEAT CUTTING OIL 433
Kinematic Viscosity at 40°C, cSt	32
Flash Point, COC,°C	170
Copper Strip Corrosion for 3 Hrs. at 100°C.	1
Sap Value, mg KOH / gm	4

PACKING: 210 Litres Drums.

Date of issue : 10.11.2014

Date of revision: 03.08.2016

PDS No. 05.30.04

These Characteristics are typical of current production while future production will confirm to **EASTERN PETROLEUM PVT. LTD.** Specification variation in these characteristics may occur.

